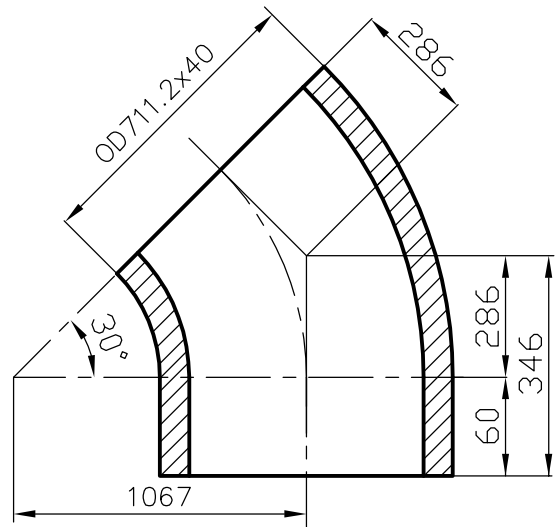


REV	DATE	ALTERED
01		APPROVED

DESIGN PRESSURE AT 540° : 54 Kg/sq.cm(g)
 RAW MATL SPECN.: SA 335 P22 (A).
 FITTING SPECN. : SA 234 WP22 (A).
 FINISHED FITTING MATERIAL CODE:
 WEIGHT OF FINISHED FITTING: 410kg.



NOTES: —

01. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
02. FOR TOLERANCES REFER STANDARD DRG.4-80-301-26192.
03. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234.
04. EDGE PREPARATION DETAIL SHALL BE AS PER DRAWING No: 3-80-300-19825
FIGURE P d1=635mm.
05. O.D. AT ANY SECTION SHALL NOT VARY MORE THAN 4mm(707.2 to 715.2)
06. ACTUAL THICKNESS AT ANY POINT SHALL NOT VARY MORE THAN 12.5% OF THE NOMINAL THICKNESS. (35 to 45mm)
07. ALTERNATE RAW MATERIAL CAN ALSO BE USED.
08. A STRAIGHT ARM LENGTH OF 60mm IS REQUIRED AT ONE END OF ELBOW.

STANDARD

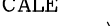
PIPE D 720 x 49 L=960	15 991 708 4250	A	778 000
	SA 335 P22		
DESCRIPTION	RAW MATL. CODE	A	UNIT WT.
	MATL. SPECN.	C	QTY



BHARAT HEAVY ELECTRICALS LTD

PIPING CENTRE
CHENNAI 600 017

NAME	SIGN	DATE
DRN R.ANANTH		14-11-08
CHD R.ANANTH		14-11-08
APPD M.N.VASUDEVAN		14-11-08

DEPT	GRADE OF UNTOL DIM		SCALE		WEIGHT (KG).	REF. TO ASSY./OLD DRG.		
CODE	C / M / F				778			
TITLE					CARD CODE	DRAWING NO.		REV
BW LR 30DEG ELBOW WP22						4-80-999-93174		00
OD711.2x40 (with extended arm)					U 01			